

## Geared drill press with a functional cross table

# 132601000 + 1301000

### Gear drill presses - SB 32K

The Scantool SB 32K is a robust geared drill press designed for both precision and longevity. It features a sturdy construction and a powerful motor, completed by a built-in cooling system that includes an integrated cooling tank located in the machine's base to ensure optimal temperature management.

The drill press comes with a fully adjustable cross table equipped with a drainage system. Both the working table and the machine head can be easily adjusted up and down to achieve the perfect working height.

Prioritizing user comfort and safety, the SB 32K operates smoothly and quietly. For added safety, it includes a chuck guard with a microswitch and a separate emergency stop button for quick shutdowns. Additionally, the machine is equipped with a work light to provide excellent light in the workspace.

Drill changes are made simple with a built-in release handle, eliminating the need for additional tools. For larger drills, a drifter can be used, similar to conventional drills. The SB 32K offers a unique feature that locks the spindle in place, facilitating easy use of a drill drift key when needed.

SB32K is delivered with cone MT3-B16 and chuck - we made a video to show you how to mount it:

<https://youtu.be/7D52S2ozaUs>

### Product Link:

<https://dev.hmmachinery.dk/en/product/geared-drill-press-with-a-functional-cross-table-831>

## Product Specification

Drilling Capacity (∅ mm)	32
Taper bore of spindle	MT3
Tapping Capacity	M16
Spindle travel	150mm
Throat depth (mm)	300
Cross table (mm)	190x600
Max. load on table (kg)	70
Number of spindle speeds	8
Rpm	85-3200
Motor (Watt)	1100/1500
Voltage	3x400
Net weight (kg)	282
Height (mm)	2050

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