

Centerless belt grinder with coolant system

00103360

TAS Centerless grinders - TAS 75CGC

HM TAS 75CGC Centerless grinding and polishing machine HM TAS 75CGC Centerless grinding and polishing machine is the perfect machine for polishing stainless pipes and tubes with its built-in coolant system.

But grinds and polishes of course also all other pipe and tubes of steel!

The centerless grinder is easy to operate and grinds/polishes all pipes and tubes with diameters between 6 to 120 mm. HM TAS 75CGC is supplied with a 2-speed motor where the high speed is used for cleaning the pipes with grinding belts in grit 60-80.

Low speed is used for polishing and finishing, and it is possible to obtain a finish of RA 0,1 by use of our Start Package of grinding belt.

Support stands are available as extra accessory for long pipes and tubes.

Product Link:

<https://dev.hmmachinery.dk/en/product/centerless-belt-grinder-with-coolant-system-680>

Product Specification

Grinding table (mm)	605
Number of spindle speeds	1
Rpm	1400/2800
Voltage	3x400V-50 Hz
Motor (HP)	4,1/4,8
Wheel size, Drive wheel (∅ mm)	200x75x24
Wheel size, Contact wheel (∅ mm)	200x75x20
Grinder Belt (mm)	75x2000
Wheel size, Polishing wheel (∅ mm)	50x150x25
Gear	NMRV030
Pipe dimension (∅ mm)	6-120
Motor Centreless (kW)	0.3
Without exhaust	1
Length (mm)	1300
Width (mm)	1200
Height (mm)	950
Net weight (kg)	140

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